

# Online Auction Sale

Toolroom Equipment – Tuesday 7th October 2014

Welding Shop – Wednesday 8th October 2014

Press Shop – Thursday 9th October 2014

All ending at 3.00pm (UK Time)



Rare opportunity to purchase Modern Power Presses ranging up to 1250-Ton by Ravne, Seyi, Rhodes, Wilkins & Mitchell and Others. Panasonic Robotic Welding Cells and Projection Spot Welding machines, CNC Tube Bender. Well equipped support Toolroom facility ; Charmilles Wire EDM, Correa, XYZ, HAAS, Rambaudi, Fadal CNC Milling, Jones & Shipman Grinding etc.

The Property together with the Manufacturing Assets are available as a whole, please contact the Auctioneer for further information



For Full Information & Viewing Appointments please contact our Office:

Cottrill & Co, 401-407 Tyburn Road, Erdington, Birmingham, West Midlands, B24 8HJ, United Kingdom

• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: [info@cottandco.com](mailto:info@cottandco.com) • Website: [www.cottandco.com](http://www.cottandco.com) •

Cottrill & Co is a Trade Name of Cottrill & Associates Ltd

# Press Shop



- **Ravne SE2-1250 1250-Ton Double Sided Power Press**  
Slide Stroke: 400mm, Slide Adjustment: 220mm – 10-30 Strokes/min  
Shut Height: 800mm, Die Dimensions (max): 3500mm x 1800mm  
With Ravne Coil Loader, DeCoiler, Leveller Servofeed & Scrap Conveyor (Press and Feed System, Rebuilt and supplied by Ravne in 2012)



Viewing by Appointment only, please contact our Office on:

• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: [info@cottandco.com](mailto:info@cottandco.com) •



- **Seyi-Sag-600** 600-Ton Double Sided Power Press (2001)  
Bolster Area: 2800 x 1550mm, 250mm Stroke, 25—50 spm,  
Atkin Coil Loader, Decoiler, Leveller, Servo Feed Unit  
& Scrap Conveyor



# Press Shop

- **Seyi-Sag-500** 500-Ton Double Sided Power Press (1998)  
Bolster Area: 3100 x 1550mm, 250mm Stroke, 25-50 spm,  
with Atkin Decoiler, Leveller, Servo Feed Unit  
& Scrap Conveyor



Viewing by Appointment only, please contact our Office on:

• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: [info@cottandco.com](mailto:info@cottandco.com) •

# Press Shop



• **Rhodes S2-400-108/60** 400-Ton Double Sided Press with BHP Decoiler, Leveller, Atkin Servo Feed Unit & Scrap Conveyor, Bed Size: 108" x 60", Shut Height: 12" - 24"



• **Rhodes S2-300 108-60** 300-Ton Double Sided Press, Bed Size: 108" x 60"



• **Rhodes 400-Ton** Double Sided Press with Atkin Decoiler, Leveller, Servo Feed Unit & Scrap Conveyor, Bed Size: 60" x 48", Adjustable Stroke: 2" - 8"



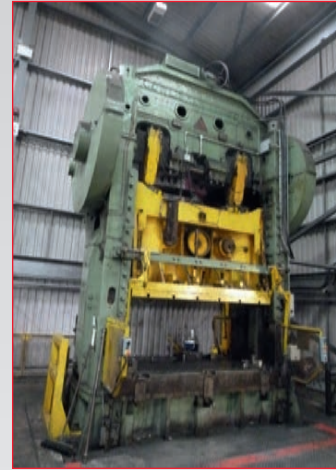
• **Rhodes 200-Ton** Double Sided Press with BHP Decoiler, Leveller, Servo Feed Unit & Scrap Conveyor, Bed Size: 72" x 42", Shut Height: 16" - 34"

For Printable Catalogue, Photographs & Full Information please visit our Website:  
[www.cottandco.com](http://www.cottandco.com)

# Press Shop



- **Rhodes**  
150-Ton  
Double  
Sided Press  
with BHP  
Decoiler,  
Leveller,  
Servo Feed  
Unit &  
Scrap  
Conveyor,  
Bed Size:  
56" x 40"



- **Cowlshaw & Walker**  
400-Ton Double Sided  
Press, Bed Size: 108" x  
60", Shut Height: Max:  
24 1/4", Min: 12 1/2"



- **Wilkins & Mitchell** 350-Ton & 250-Ton  
Double Sided Presses - 350-Ton  
Bed Size: 42" x 30", 450-Ton Bed Size: 66" x 48"



- **Wilkins & Mitchell**  
450-Ton  
Double  
Sided Press,  
Bed Size:  
86" x 46",  
Shut Height:  
16" - 34",  
12 1/2 spm—  
20" Stroke



- **Stanko** 315-Ton Double Sided Press with Clark Decoiler,  
Atkins Leveller, Servo Roll Feed & Scrap Conveyor, Bed  
Size: 2500mm x 12500mm



- **Herwo** 13-Ton Capacity Electric Die  
Loader (1999)

Viewing by Appointment only, please contact our Office on:

• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: [info@cottandco.com](mailto:info@cottandco.com) •

# Welding Shop



• Overall View of the Welding Shop



• 8 x Panasonic Twin Station Robotic Mig Welding Cells (1998-2010)



• 3 x Panasonic Perform Arc Robot Twin Pallet Robotic Mig Welding Cells (2002)



• **Panasonic** Twin Station Robotic Mig Welding Cell (1996)



• **Sciaky** 70 kVA Spot Welder



• **Meritus** 150 kVA Spot Welder



• **Sciaky** 75kVA Welder



• **British Federal** 63 kVA Welder with Bowl Feed

# Welding Shop



• Bema CNC Tube Bender



• Scissor Lift



• Atlas Copco GA75+ 8-Bar Compressor (2011)



• Atlas Copco GA37  
Compressor



• Drypoint RA Dryer



• Abbott Receiver



• AC OSC600 Oil/Water  
Separator

Viewing by Appointment only, please contact our Office on:

• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: [info@cottandco.com](mailto:info@cottandco.com) •



# Toolroom



- **Charmilles** Wire EDM Machines:  
(2) Robofil 510 (1994-1999) &  
(1) Robofil 310 (1994)



- **Fadal** CNC VMC  
60-30 with 60" x 30"  
Table (2001)



- **HAAS** TM ICE CNC  
Toolroom Mill (2005)



- **XYZ** Edge 3000  
CNC Turret Mill



- **Correa** BV25 CNC Mill  
with Heidenhain Control



- **Rambaudi** Miniram  
CNC Mill with  
Heidenhain Control



- **Lillian** Turret Mill

# Toolroom



• Excel XL 1640 Centre Lathe



• Jones & Shipman Grinding Machines -  
Models 1400, 540, 540P, 1011P, 1011, 1300



• Mostana 2M Radial  
Drill (1996)



• IBA & Pollard Drills



• Pinnacle Turret Mill



• Excell Bandsaw



• Overhead Crane & Tressels,  
2000kg Capacity

Viewing by Appointment only, please contact our Office on:

• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: [info@cottandco.com](mailto:info@cottandco.com) •

# Miscellaneous



• Overhead 10-Ton Crane



• 500kg Jib Crane



• 10 x 20ft Storage Containers—End & Side Opening



• **MAN** (Diesel) Curtain Sided Truck, Registration Plate: 56, 3-Ton Capacity

• **Vauxhall** Movano 2.5 CDTI Diesel Pick Up, Registration Plate: 58, 1.3-Ton Capacity

• **MG** Z-ZT Estate Car, Petrol, Registration Plate: 04



• **Hyster** 7-Ton Fork Lift Truck



• **DEA** Swift CNC Coordinate Measuring Machine with Renishaw PH10T Probe

• **Shinko** Profile Projector

• Qty Inspection Equipment



# RSM

Industries

The Property together with the Manufacturing Assets are available as a whole, please contact the Auctioneer for further information:  
**Tel: + 44 (0) 121 328 2424**  
**Email: info@cottandco.com**

**Cottrill & Co.**  
WORLDWIDE ASSET DISPOSALS



RSM Industries is a privately owned company producing a wide range of metal pressings, assemblies and tube manipulated components for the automotive industry. Present company ownership was established 20 years ago as a successor to Reliance Sheet Metal Work which had operated since 1919.

The company operated out of a modern 5000 sqm factory situated on a 2.5 acre site in Coventry and has recently ploughed significant investment into new production facilities, making RSM one of the most efficient producers of progression presswork and component assemblies in the industry.



**IF YOU HAVE EQUIPMENT THAT IS NO LONGER REQUIRED COTTRILL & CO CAN DEVELOP AND IMPLEMENT AN INDIVIDUAL AND CUSTOMISED SOLUTION THAT COULD INCLUDE:**

**• SALE BY ONLINE AUCTION • SALE BY PRIVATE TREATY • SALE BY TENDER • OUTRIGHT PURCHASE •**

**PLEASE NOTE:** Although information has been obtained from reliable sources Cottrill & Co make no warranty or guarantee, expressed or implied, as to the accuracy of the information contained in this flyer. Photographs are taken prior to lotting and lots are sold as viewed and described in the Auction Catalogue.

For Full Information & Viewing Appointments please contact our Office:  
Cottrill & Co, 401-407 Tyburn Road, Erdington, Birmingham, West Midlands, B24 8HJ, United Kingdom  
**• Tel: + 44 (0) 121 328 2424 • Fax: + 44 (0) 121 327 9550 • Email: info@cottandco.com • Website: www.cottandco.com •**  
Cottrill & Co is a Trade Name of Cottrill & Associates Ltd